DRAWING NO. T-952A598 CONT ON SHEET SH NO. 4

2 FOLD 3

A B C FOLD D E

(111) ASM. OF (1) PT. 64, 112

65 64 68 68 PRICK PUNCH WELD & GRIND SMOOTH 69 112 SPACER CALLED FOR AT ASSEMBLY 45,46,71 139 113 PULLEYS

NOTE:- WELD MUST BE ON ALL SIDES OF ALL WELDED PARTS

125 124 45 99 46 45 99 114 46,99 45 114 113 139 116

64 68 111 REAM PT. 64 TO 1.250 +.001 -.000 AFTER WELDING

BURNISH PT. 68 TO 1.003 +.002 -.000 AFTER WELDING

3/8 R. 1/4 8 10

3/4 R 6 ℄ (13) 7/16 HOLE 8 5 3 3 7 1/2

3/4 4 1/2 6 M14 ℄ (2) 7/16 HOLE

(139) 1/16 THK.